

SilvaStar Forest Products, LLC

Bellingham, Washington

TPM Member Since December 2014



SilvaStar Forest Products has built its reputation on offering the highest-quality wood products available. SilvaStar has two locations on 30 acres in Bellingham, WA, and 15 acres in Ferndale WA which includes a 100,000 square foot manufacturing plant with an additional 40,000 square foot covered storage area. The company runs two custom dry kilns, six moulders, Newman planer, a 60 inch Klamath resaw line, and three custom prime and stain lines. The company employs approximately 105 workers.

HIGH QUALITY

SilvaStar's uncompromising dedication to quality ensures that its products are consistently defect-free and 100% usable.



The SilvaStar facilities in Bellingham, WA includes a 100,000 square foot manufacturing plant.



SilvaStar Forest Products employs over 100 men and women.

It purchases only the highest-grade, J-Grade and square-edge SPF raw materials available, and sorts for edge knots, splits and shake prior to manufacturing. The industry-leading quality control process spans the manufacturing process and includes hourly grade checks and continual oversight based on Lean Sigma principles. Finished products are protected with paper wrap and reinforced with dunnage and corner protectors to prevent damage during transport.

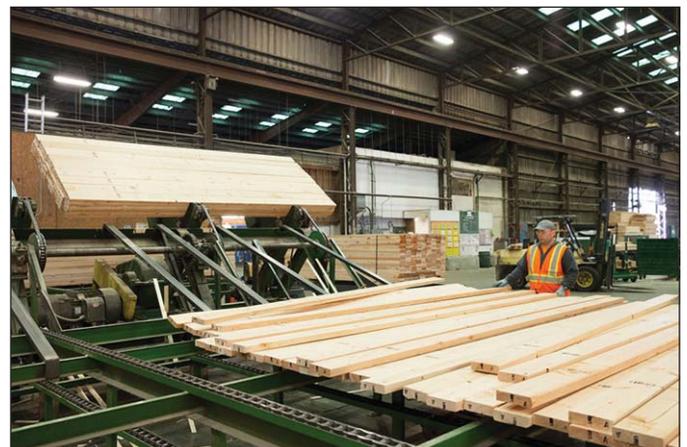
SilvaStar is also the only wood products manufacturer that dries all wet wood prior to manufacturing using two dedicated, on-site kilns. These kilns reduce moisture content to 19% or less, which is essential for proper milling and

primer adhesion. Up to 7% of its raw stock needs drying – an important consideration that is not ignored, and one of the distinguishing features that sets SilvaStar apart from its competitors.

EXCELLENT SERVICE

SilvaStar puts the customer first.

Understanding customer needs, and maintaining flexibility in its manufacturing lines ensures the accommodation of custom work. SilvaStar personnel are responsive to special requests and are committed to helping customers receive the products they require.



Inspecting the lumber for imperfection.

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ON-TIME DELIVERY

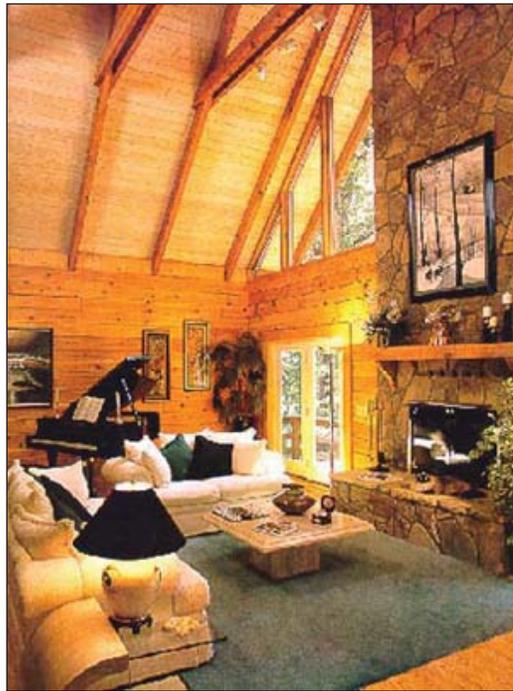
SilvaStar recognizes that its products contribute to time-sensitive construction timelines, and understands that its customers depend on its products being on-site when promised.

All of its products are manufactured within, and shipped from, its own facilities. SilvaStar provides delivery transportation by van, truck, and rail delivery. The Bellingham facility includes an on-site six-car spur



Finished products are protected with paper wrap and reinforced with dunnage and corner protectors.

serviced by Burlington Northern and Union Pacific Railways.



A premium tongue and groove decking provides an exceptional product for exposed ceilings and floors.

COMPETITIVE PRICES

SilvaStar’s success is based on providing value to its customers, exemplified by fair prices for quality products. It keeps prices competitive by working in bulk, and by optimizing each stage of its manufacturing and logistics processes. As examples, they have negotiated preferred material supply contracts from proven suppliers, bring in most raw materials by rail, and perform all manufacturing onsite at either location, so material movements are quick and efficient.

ENVIRONMENTALLY FRIENDLY PROCESSES

SilvaStar is committed to protecting the environment.

processes minimize wood waste, water, and energy use. Its defect-free products are certified to the Programme for the Endorsement of Forest Certification (PEFC), and its primed fascia and trim products use Olympic low-volatile-organic-compound (low VOC) latex primer. Olympic is a trusted brand and their latex primer is a cost-effective “green” alternative to oil-based primers, which make its products eligible for green building points in many jurisdictions.

SilvaStar’s raw materials are taken from sustainable forests and its manufacturing



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